

TITLE
REPAIR SCHEME
CHAIR ADJUSTMENT FITTING

E.M. NO.
12599 ©

FILE CODE
111
-84

EFFECTIVE
IMMEDIATELY

PART NO.	PART NAME	DWG. NO.	JOB NO.	COPIES TO	
				ENG.	NO.
BEECH 404-183347-1	FITTING-ASS'Y-RECLINING CHAIR BACK ADJUSTMENT			3	3

USE OF E.M.		DISPOSITION OF STOCK						CUSTOMER'S ORDER NO.			
SALVAGE	<input checked="" type="checkbox"/>	CHECK BLOCKS AFFECTED	NOT AFFECTED	USE TO DEPLETION	REWORK	SCRAP	AS NOTED	DREWER ORIGINATED BY			
CONCESSION	<input type="checkbox"/>										
STOP ORDER/RELEASE	<input type="checkbox"/>	PARTS COMPLETED	<input checked="" type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	CUSTOMER RCAF			
NEW DRAWING	<input type="checkbox"/>							PARTS IN PROCESS	TOOLING	TYPE AIRCRAFT EXPEDITER 3	
REVISED DRAWING	<input type="checkbox"/>									CUSTOMER'S ORDER NO.	
VARIATION	<input type="checkbox"/>	RAW MAT'L	<input checked="" type="checkbox"/>	STRENGTH AFFECTED		AIRCRAFT REGISTRATION NO.		CONT. ADM.			
USE AS NOTED	<input type="checkbox"/>	INTERCHANGEABILITY AFFECTED	YES <input type="checkbox"/>	NO <input checked="" type="checkbox"/>	YES <input type="checkbox"/>	NO <input checked="" type="checkbox"/>	DATE 23 APR 58	DWG. CHANGE YES <input type="checkbox"/>	NO <input checked="" type="checkbox"/>		

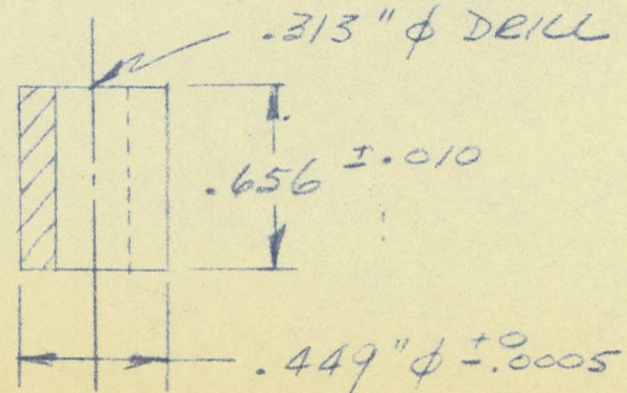
APPROVALS	ENGINEERING	CONTRACTS ADMIN.	CUSTOMER
	A. Huskerson for SGD	G. Simpson	W. O.

ALL BLANKS FOR
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GIVE FULL PARTICULARS AND SKETCH WHERE POSSIBLE

TO REPLACE THE WORN BUSHING IN THE ABOVE NOTED PART WHERE THE 404-183302-38 DINION FITS. (REF: EO 05-458-4 FIG 96 ITEMS 26, 27 & 31) USE DILITE BRONZE BUSH P/N A-401-5. CUT TO .656" LONG. REAM HOLE IN FITTING .445"-.447" φ & PRESS FIT WET WITH ZINC CHROMATE PRIMER TO MIC-R-6889. ENSURE HOLE IS .314 APPX AFTER FITTING. IF NOT, DRILL 5/16" DIA.

IF DILITE BUSHING NOT AVAILABLE USE ALUMINUM BRONZE TO QQ-B-666, SHAPE AS SHOWN. REAM HOLE IN FITTING .445"-.447" φ. INSTALL BUSH WET WITH ZINC CHROMATE PRIMER. DRILL 5/16" φ HOLE IN BUSH AFTER FITTING.



MAY 1 1958

NOTE: WHEN EFFECTIVITY IS OMITTED FROM E.M. CHANGES ARE TO BE EFFECTIVE UPON PLANNING DEPARTMENT AUTHORIZATION.